

Date: Wednesday, 23/08/2006 1:18:33 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : DSI 9341
Job Number : 28305	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : DSI 9341
This Issue : 23/08/2006 S.O. No. : N/A	Drawing Number : DSI 9341
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : N/A	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : _____	Due Date : 30/08/2006 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : _____	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 assemble per DSI 9341

SB 06/08/23 ①

2.0	D3471041	BLOWER MOTOR SUPPORT
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 BLOWER MOTOR SUPPORT

B 26955

3.0	D3473041	BLOWER INLET ADAPTER
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 BLOWER INLET ADAPTER

B 26956

4.0	D3476041	blower motor adapter
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 blower motor adapter

B 26957

5.0	D3477041	Blower Motor Inlet Adapter
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Blower Motor Inlet Adapter

B 28335
 (created custom w/o)

B 26958
 B 26959
 B 26960
 B 26961

Date: Wednesday, 23/08/2006 1:18:33 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: DSI 9341

Job Number: 28305

Part Number: DSI 9341

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

26D71

Blower Motor



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Blower Motor

M 101147

7.0

AN33A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

Bolt

M 100651

8.0

AN96010

Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

Washer

M 5519

SB 06/08/23

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06-08-24

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

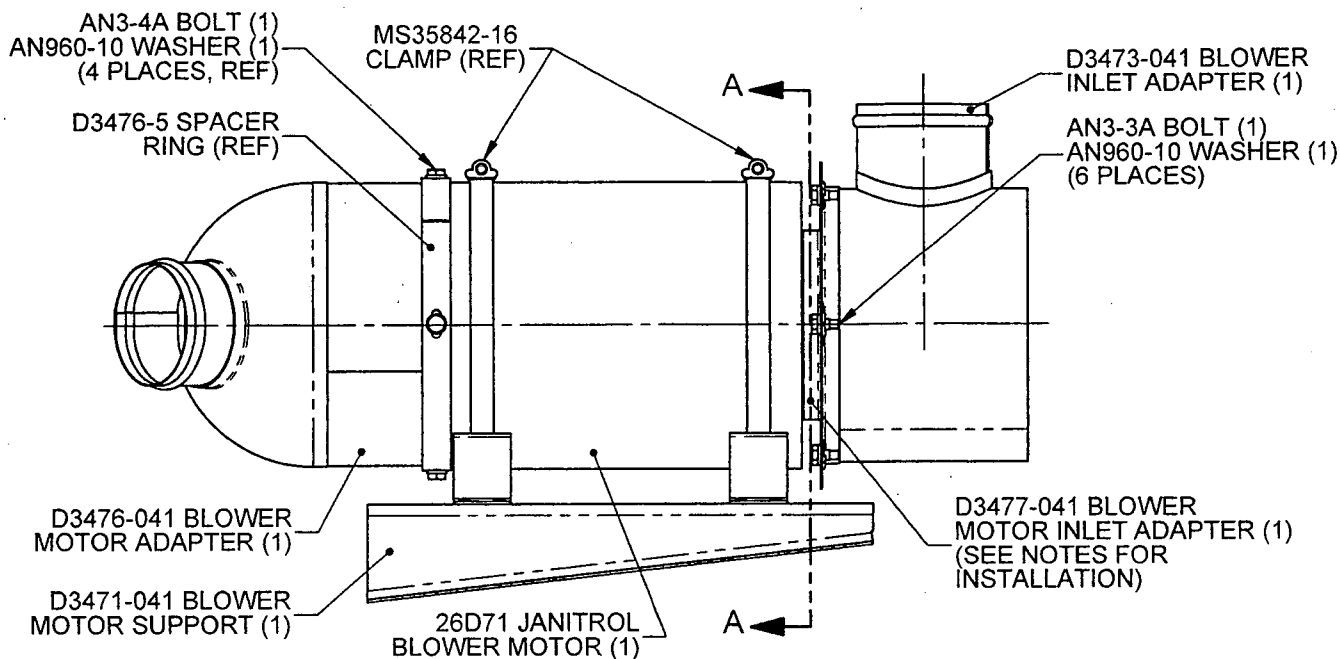
LEVER 21 inspect 06-08-24

Job Completion

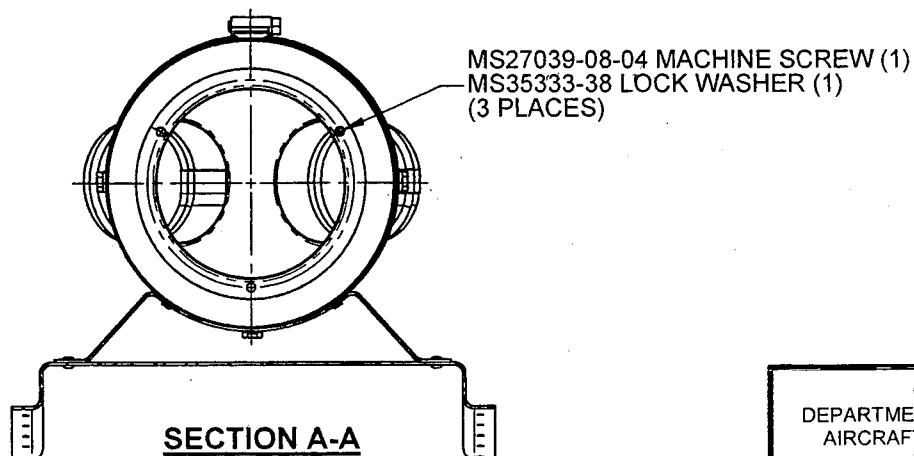


u 06-08-24

DESIGN <i>13</i>	DRAWN BY <i>13</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>13</i>	APPROVED <i>13</i>	DRAWING NO. DSI 9341	REV. A SHEET 2 OF 2
DATE 06.08.09	TITLE BLOWER MOTOR ASSEMBLY		SCALE 1:4



D206-746-043 BLOWER MOTOR ASSEMBLY



NOTES:

- 1) ON 26D71 BLOWER MOTOR, REMOVE EXISTING MACHINE SCREWS (3), LOCK WASHERS (3) AND EXISTING ADAPTER (1).
- 2) REPLACE ADAPTER WITH D3477-041 BLOWER INLET ADAPTER. USE HARDWARE REMOVED AT STEP 1 TO SECURE D3473-041 BLOWER INLET ADAPTER TO 26D71 JANITROL BLOWER MOTOR.
- 3) D206-746-043 IS SUPPLIED TO CUSTOMER PRE-ASSEMBLED.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *D. Shepherd*
D. SHEPHERD (DE # 02)

DATE: 06.08.09
CERT. NO.: SH05-45
ISSUE NO.: 1

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DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. DSI 9341	REV. A SHEET 1 OF 2
DATE 06.08.09		TITLE BLOWER MOTOR ASSEMBLY SCALE 1:1	
A	06.08.09	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-746 REV.A

REF. CANADIAN STC: SH05-45 ISSUE 1
FAA STC: SH3367NM DATED OCT. 13, 2005

The Parts List of Installation Instructions IIN-D206-746 Rev. A should be amended as follows:

Qty -011	Qty -041	Qty -043	Part Number	Description
X			D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X		D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		X	D206-746-043	BLOWER MOTOR ASSEMBLY
		1	D3471-041	BLOWER MOTOR SUPPORT (CAM-1984-008)
		1	D3473-041	BLOWER INLET ADAPTER (CAM-1984-013)
		1	D3476-041	BLOWER MOTOR ADAPTER (CAM-1984-014)
		1	D3477-041	BLOWER MOTOR INLET ADAPTER (CAM-1984-015)
		1	26D71	BLOWER MOTOR (26D71-1)
		6	AN3-3A	BOLT
		6	AN960-10	WASHER
		3	MS27039-08-04	MACHINE SCREW
		3	MS35333-38	LOCK WASHER

Furthermore, any mention of "Blower Motor Assembly" appearing in Installation Instructions IIN-D206-746 Rev. A, and Installation Drawing D206-746 Rev. A, should be replaced by D206-746-043 Blower Motor Assembly.

For assembly instructions of D206-746-043 Blower Motor Assembly, refer to page 2 of this DSI.

*D3477-041 - 26078
26597*

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED	
BY:	<i>[Signature]</i> D. SHEPHERD (DE # 02)
DATE:	06.08.09
CERT. NO.:	SH05-45
ISSUE NO.:	1

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